

Steps for change the electrode for 09-0100 - AV6471A

1. Turn off the splicer.

Open the shield. You can see the electrodes.

Remove the old electrode by loosening screw of the electrode holder.





Make the new electrode to the bottom of the electrode cap. Make the two electrode in same length. As the above photo.





Insert new pair of electrodes and tighten screw.

Turn on the power switch and try to splice for few times. Then its okay.